



FOOD SAFETY AND FOOD QUALITY INDICATORS

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Abstract

Food safety and quality are critical concerns in the global food industry, impacting public health, consumer confidence, and regulatory compliance. The significance of food safety and quality indicators are in ensuring the safety, nutritional value, and sensory appeal of food products. Key aspects include microbiological safety, chemical and physical contamination prevention, allergen control, and adherence to nutritional standards. Effective monitoring and management of these indicators are essential to mitigate risks of foodborne illnesses, maintain product integrity, and uphold consumer trust. The integration of stringent food safety measures with quality assurance practices supports sustainable food production and enhances overall food security. The relationship between food safety and quality is highlighted, emphasizing how important it is to protect the public's health and maintain a stable food supply chain.

Keywords: Microbiological safety, Contamination, Allergen control, Quality assurance.

INTRODUCTION

Indicators of food safety and quality guarantee that the food we eat is wholesome, secure, and of the highest caliber. They aid in halting the spread of pathogens like bacteria, viruses, and parasites that cause foodborne diseases. Consumers are more likely to make wise decisions and foster trust in the food supply chain when they are aware that the food they buy meets safety regulations and is of excellent quality. Traceability is facilitated when strong indicators and monitoring mechanisms are in

place when a problem with food safety is found. Food quality is defined as "a complex characteristic of food that determines its value or acceptability to consumers" by the Food and Agriculture Organization of the United Nations (FAO). The perceived quality of food is influenced by its organoleptic and functional features in addition to its nutritional content. The safety of a food is another component of quality. Food is considered safe if it contains no ingredients that might be harmful to a person's health (FAO). By lowering the possibility of infection or spoiling, maintaining good food quality frequently enhances food safety. In contrast, by retaining freshness and nutritional value, stringent food safety regulations improve overall food quality. The Ministry of Health and Family Welfare is in charge of promoting and carrying out food safety and regulations in India, which are upheld by the Food Safety and Standards Authority of India (FSSAI), which is a branch of the Indian government. The government established methods for accreditation through food safety and laws, and they intervened by enacting and enforcing legislation.

FOOD SAFETY INDICATORS

Microbiological indicators: Important metrics for determining the quantity and presence of microorganisms in food items are microbiological markers. By assessing the possible dangers of microbial contamination, these signs assist in determining if food is safe for ingestion. A food sample's Total Viable Count (TVC) indicates how many viable microorganisms (such as bacteria, yeast, and molds) are present. A high TVC might be a sign of sloppy production, handling, or storage conditions, which could cause food to rot or even

cause a foodborne disease. *Escherichia coli* is one of the indicator organisms known as coliform bacteria (*E. coli*). Their presence in food may be a sign of harmful bacteria and/or faecal contamination. Because some strains of *E. Coli*, including O157, have the potential to cause major health problems, their presence is especially problematic.

A prevalent source of foodborne disease, *Salmonella* are frequently linked to raw or undercooked meats, poultry, eggs, and unpasteurized dairy products. The pathogenic bacteria *Listeria monocytogenes* is the source of *listeriosis*, a deadly condition that is especially harmful for the elderly, pregnant women, and people with compromised immune systems. It poses a risk to goods that are ready to consume as it may grow at temperatures below refrigeration. Soon after consuming tainted food, *Staphylococcus aureus* can create toxins that result in food poisoning symptoms. Toxins produced by *Clostridium botulinum* are responsible for the serious and sometimes fatal disease known as botulism. It can contaminate badly prepared canned goods and preserved meats because it thrives in anaerobic environments. Food tainted by pathogenic and spoiling bacteria can have a significant negative economic impact because of recalls, product losses, investigations to find the source of contamination, higher insurance costs, and decreased consumer trust in the product and brand ([Zacharski, Southern, Ryan, & Adley, 2018](#)). These indicators are used by food manufacturers and regulatory bodies to ensure that food safety regulations are met and to safeguard the public from foodborne diseases.

Chemical food safety indicators are compounds that are used to identify the presence or concentrations of potentially hazardous chemicals in food items, hence evaluating their safety and quality. Food residual pesticide levels are checked to make sure they meet safety regulations. Food may become contaminated by heavy metals including lead, cadmium, mercury, and arsenic from a variety of sources, including industrial pollution, soil, and water. Preservatives,

colorants, taste enhancers, and other compounds added to food during manufacturing are examples of food additives. Meat, milk, and eggs may include drug residues from animals that were given drugs. The poisons known as mycotoxins are created by molds that develop on crops including cereals, nuts, and dried fruits. They are closely watched to avoid contaminating food items since they can result in major health problems if consumed. Pollutants that can infiltrate soil, water, or the air and end up in the food chain include dioxins, furans, and polychlorinated biphenyls (PCBs). Allergens, which are compounds that cause allergic responses in sensitive individuals, even if they are not chemicals in the conventional sense, need to be appropriately labeled on food items. Examples of such substances are peanuts, soy, gluten, and others. Materials in contact with food chemicals from containers or packaging materials, such as plasticizers and bisphenol A, can seep into food, so it's important to keep an eye on their levels to make sure they don't go above safety limits. Analytical methods include spectrometry (e.g., MS), immunoassays (e.g., ELISA), and chromatography (e.g., GC, HPLC) are used to monitor these markers. To safeguard the health of consumers, regulatory agencies establish maximum residue limits (MRLs) or tolerances for various indications. Enforcing these standards and conducting routine monitoring are essential to guaranteeing food safety along the whole food supply chain.

Physical food safety indications are features of food that may be observed and may be signs of contamination, spoiling, or incorrect handling. Rather than using chemical analysis to evaluate these signs, eye inspection and touch are frequently used. Unintentional foreign materials that could find their way into food during manufacturing, packing, or handling include glass, metal shards, plastic, wood, or stones. Color shifts may indicate contamination or spoiling. For example, browning in meat products or brown or black patches on fruits and vegetables can be signs of microbial development or oxidation. Odors strange or unpleasant coming from food products can be

signs of fermentation, spoiling, or contamination by unwanted microbes. Large ice crystals or an uneven ice distribution in frozen meals can be signs of thawing and refreezing, which compromises the safety and quality of the product. When meals or powders are very moist, it may be a sign of improper drying or storing, which can cause clumping or the growth of mold. Food inspectors, producers, and consumers frequently utilize these physical signs to evaluate the safety and quality of food products. By preserving a regulated environment and shielding food from physiological, physical, chemical, and microbiological activities, active packaging increases the shelf life of packaged foods. (Wyrwa & Barska, 2017).

FOOD QUALITY INDICATORS

Food quality indicators that are organoleptic pertain to the attributes of food that may be assessed through sensory organ evaluation, specifically taste, smell, sight, texture, and occasionally sound. These metrics offer substantial data about the standard, acceptability, and freshness of food items. Food's look might give clues about its quality, ripeness, or freshness. For instance, freshness is frequently indicated by the vivid and bright colours of fruits and vegetables. Size, shape, and colour consistency among food items may indicate consistency in processing and quality assurance. Clarity in liquids, like juices or soups, can be a sign of particle absence and cleanliness. The texture and consistency regarding the smoothness, tenderness, or firmness of food products can reveal any bad flavors or suggest ripeness or freshness. Food product's nutritional value and composition are evaluated using measures known as nutritional food quality indicators. These markers are essential for assessing food quality and nutritional sufficiency. A range of gas, temperature, and time indicators have been created to guarantee food freshness and offer a clear visual representation of spoiling within the expiration date (Yusufu, Wang, & Mills, 2019). It is important to keep an eye on the sodium concentration because too much of it can cause hypertension. Sugars with added sugars

increase calorie intake without offering necessary nutrients. Allergens such as peanuts, tree nuts, wheat gluten, milk, eggs, soy, fish, and shellfish should be identified and labelled. Indicators of the Food Safety Management System (FSMS) are metrics used to evaluate the performance and efficacy of food safety management procedures in food establishments. In order to safeguard consumers and avoid foodborne illnesses, these indications aid in ensuring that food is produced, handled, and distributed in a safe manner. Intelligent packaging extends the information function of packaging by sensing, detecting, and recording changes in products, as well as providing information on food safety and quality. (Sohail, Sun, & Zhu, 2018).

FOOD QUALITY AND SAFETY MANAGEMENT SYSTEMS

Applying Hazard Analysis Critical Control Points (HACCP) designed with the particular procedures and risks connected to the food product in mind. Critical Control Points (CCPs) are locations where risks can be reduced or eliminated. Procedures for keeping an eye on CCPs and confirming the efficacy of control measures are included in the monitoring and verification process. Procedures for FSMS documentation generation, review, approval, dissemination, and archiving are included in documentation control. The adoption of routine internal audits to evaluate compliance with FSMS regulations, pinpoint areas for improvement, and confirm the efficacy of corrective actions is aided by internal audits and reviews. Corrective and Preventive Actions (CAPA) are part of the continuous improvement initiative. CAPA processes are implemented to rectify non-conformities, stop incident recurrence, and enhance the FSMS. Key Performance Indicators (KPIs) are used in performance metrics to assess and monitor performance in relation to goals and targets for food safety. These metrics assist companies in evaluating their dedication to food safety, adherence to legal standards, and ongoing attempts to improve in order to guarantee that customers receive high-quality, safe food products.

CONCLUSION

Any successful food business must have food safety and quality indicators as pillars, acting as standards to guarantee the consistency, integrity, and safety of food items. These indications assist companies in meeting strict regulatory obligations while also reducing the risk of contamination, allergies, and other dangers that could endanger the health of customers. Through the use of resilient systems like GMPs, HACCP, and quality management systems, companies may improve operational efficiency, proactively manage risks, and uphold high standards all the way through the production and distribution chain. Moreover, focusing on these indicators fosters consumer confidence, strengthens brand reputation, and promotes continuous improvement in processes and product quality.

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