



## ADVANCED NURSERY TECHNOLOGIES FOR MAJOR TROPICAL FRUITS

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### Abstract

Tropical fruits such as mango, banana, guava, and papaya play a vital role in food security, nutrition, and the economy of tropical and subtropical regions. To meet the rising demand for high-quality planting materials, particularly under increasing environmental and resource-related stresses, the adoption of advanced nursery technologies is essential. These technologies include improved propagation methods such as micropropagation and tissue culture, which enable rapid production of disease-free, genetically uniform seedlings. Seed priming techniques like osmopriming and hydropriming enhance germination and seedling vigor across variable conditions. Controlled environment systems such as greenhouses, mist chambers, and shade nets regulate light, temperature, and humidity to improve seedling development and allow off-season propagation. Optimized substrates with better aeration and nutrient availability further support robust root growth. Additionally, the use of biostimulants, including phytohormones, amino acids, humic and organic acids, has shown significant positive effects on seed germination, early growth, and stress tolerance. Advanced grafting and budding methods also contribute to improved plant compatibility, reduction in juvenile phases, and resistance to soil-borne diseases. Integration of these modern nursery innovations ensures the production of vigorous, uniform, and resilient seedlings, ultimately enhancing crop

establishment, productivity, and resilience to biotic and abiotic stresses. These advancements support both smallholder and commercial fruit production systems, contributing to sustainable tropical fruit cultivation and global food security.

### Introduction

The demand for tropical fruits such as mango (*Mangifera indica*), banana (*Musa* spp.), guava (*Psidium guajava*), and papaya (*Carica papaya*) has surged globally due to their high nutritional value, diverse uses, and adaptability across various agro-climatic regions. As noted by Singh et al. (2017), "tropical fruit crops are the backbone of horticultural economies in many tropical and subtropical countries, contributing significantly to food security, income generation, and export revenues." However, unpredictable climatic patterns, depletion of arable land, and rising incidence of biotic and abiotic stresses continue to challenge sustainable cultivation (Lamichhane et al., 2018). The success of tropical fruit production now hinges on the availability of uniform, vigorous, and disease-free planting materials. Conventional propagation methods often prove inadequate in meeting the large-scale demand for true-to-type saplings. According to Kumar et al. (2020), "Traditional nurseries face issues of genetic variability, low multiplication rate, and vulnerability to pathogen transmission."

Therefore, the integration of advanced nursery technologies has become increasingly vital. These include micropropagation, seed

priming, improved grafting practices, and the utilization of controlled environments such as mist chambers and greenhouses (Rahman et al., 2022). The application of biostimulants and tailored substrates, as highlighted by Bulgari et al. (2014), initiates “beneficial metabolic responses in plants that enhance root development, germination, and stress resilience.” Collectively, these innovations ensure high-performance nursery production that accelerates crop establishment and supports the sustainable intensification of tropical fruit cultivation (Mohi-Ud-Din et al., 2021). They also empower growers to cope with modern agricultural challenges by improving propagule quality, productivity, and resilience across fruit production systems.

### 1. Micropropagation and Tissue Culture

#### Principles and Protocols for In-vitro Propagation

Micropropagation utilizes plant totipotency to propagate clones from explants (e.g., shoot tips, nodal segments) under sterile, in vitro conditions. Key steps involve such as Explant selection and sterilization, culture initiation on nutrient-rich, hormone-supplemented media (typically Murashige and Skoog medium), Shoot multiplication, rooting, and acclimatization to ex vitro conditions. Advantages of this In-vitro rapid multiplication, genetic uniformity, and year-round availability.

#### Commercial Applications for Disease-Free, Clonal Multiplication

Micropropagation enables large-scale production of disease-free, elite cultivars, crucial for commercial fruit crops. Export-oriented industries favor tissue-cultured plants for phytosanitary reasons and higher quality standards.

#### Success Stories in Banana, Papaya, and Guava

**Banana:** Most successful; bioreactor-based micropropagation ensures disease-free, high-yielding plants. Protocols optimized for cultivars like Grand Naine using specific plant hormones.

**Papaya/Guava:** Widely propagated for disease resistance and uniformity, although protocols are crop and cultivar specific.

### 2. Seed Priming and Pre-Sowing Treatments

#### Types of Priming

**Osmopriming:** Seeds soaked in low osmotic potential solutions; regulates water uptake.

**Hydropriming:** Simple water soaking; improves hydration.

**Hormonal Priming:** Use of plant growth regulators.

**Halopriming:** Soaking in salt solutions (common in papaya, mango).

#### Benefits for Germination Rate and Uniformity

- Enhances germination percentage, emergence speed, and seedling vigor.
- Direct effects include improved cell cycle regulation and nutrient use efficiency.
- Success in Mango and Papaya
- Papaya: 1% potassium sulphate priming improves germination and seedling growth.
- Mango: Priming overcomes dormancy, promotes rapid and synchronized emergence.

### 3. Grafting and Budding Techniques

#### Common Methods

Cleft, Veneer, Top-working, and Chip Budding: Suited for specific crops like mango and guava; optimized for season and plant material.

#### Rootstock-Scion Compatibility

Critical in ensuring graft union stability, disease tolerance, and vigor.

Mango studies reveal highest veneer grafting success with 6-month-old scions on 2-year-old rootstocks during July/August.

#### Impact on Disease Resistance and Early Bearing

Improved rootstock selection confers resistance (soil-borne diseases, nematodes) and earlier fruiting.

### 4. Controlled Environment Nursery Systems

#### Role of Structures

**Greenhouses, Polyhouses, Shade Nets, Mist Chambers:** Allow precise control over humidity, temperature, and light, optimizing conditions for germination and rooting.

## **Influence on Seedling Growth and Pest Control**

Enhance year-round propagation, reduce pest/disease pressure, and provide rapid early growth and successful off-season nursery production.

### **5. Substrate Innovations**

- Use of Cocopeat, Perlite, Vermiculite, Soilless Mixtures
- Composite soilless substrates (cocopeat: vermiculite:perlite in 3:1:1 ratio) optimize aeration, drainage, and nutrient holding.

### **Benefits**

Promotes healthy root system, uniform moisture, and easier disease management.

### **6. Application of Plant Biostimulants**

#### **Types**

Humic substances, seaweed extracts, amino acids, beneficial microbes, chitosans, and protein hydrolysates.

#### **Effects**

Enhance seedling vigor, root development, nutrient use, and tolerance to stresses (drought, salinity); activate metabolic pathways and improve resilience.

### **7. Nursery Automation and Digital Monitoring**

- Automation in Irrigation, Fertigation, Microclimate
- Internet of Things (IoT), wireless sensor networks (WSNs), automated irrigation/fertigation systems increase resource efficiency, reduce water/nutrient waste, and automate climate regulation.

### **Sensors and IoT for Monitoring**

Real-time data from soil, water, humidity, and microclimate sensors enables precise nursery management and fosters decision-making with analytics.

### **8. Hardening and Acclimatization Practices**

#### **Importance for Field Survival**

Gradual acclimatization to outdoor conditions boosts field establishment, mitigates

transplant shock, and improves resistance to environmental stresses.

### **Protocols**

Controlled reduction of humidity, exposure to ambient light and temperatures, and planned scheduling of the hardening phase.

### **9. Nursery Hygiene and Disease Management**

#### **Pathogen Screening and Sanitation**

Aseptic practices, routine pathogen screening, and substrate disinfestation prevent disease introduction.

#### **Biological and Chemical Preventative Strategies**

Incorporation of biocontrol agents and selective chemical use maintain a healthy growing environment.

### **10. Quality Certification and Standardization**

#### **Certification Schemes**

Accredited nurseries comply with national or regional seedling quality standards.

#### **Standards and Traceability**

Protocols for genetic fidelity, phytosanitary checks, record keeping, and batch traceability are enforced to maintain market and export standards.

### **11. Integration of Organic Practices in Nurseries**

#### **Compost, Vermicompost, Biofertilizers**

Use of organics improves substrate quality and soil health.

#### **Pest Management with Natural Predators**

Augmentation of beneficial predators and microbial agents minimizes chemical input and sustains ecosystem balance.

### **12. Nursery Economics and Market Linkages**

#### **Cost-Benefit Analysis of Advanced Techniques**

Upfront investment in automation, tissue culture, and substrate innovation is offset by improvements in seedling quality, establishment, and market value.

## Structure of Marketplace and Supply Chains

Robust supply and value chains for planting material support both smallholder and commercial operations; certification ensures access to premium markets.

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